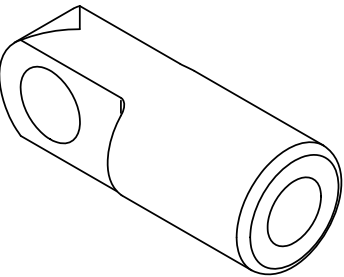


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PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
MANY		VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV




500-302063-001,
END FITTING, GAS SPRING

NOTE:

1. ALTERNATE MATERIALS

AL 7075-T6, T651, T62 PER AMS 4122, 4123, 4186 OR AMS-QQ-A-225/9
AL 7075-T73, T7351 PER AMS 4124 OR AMS-QQ-A-225/9
AL 7075-T3, T3510, T3511 PER AMS-QQ-A-200/11
AL 7075-T73 PER AMS 4166 OR AMS-QQ-A-200/11

- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES			SIGNATURE		DATE	 <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>		
			DRAWN BY: D KRUITHOFF		DATE: 5/2/14			
TOLERANCES MACHINE FINISH 63/ DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005 ANGLES: X ± 1° X.X ± .5°			CHECKED BY: D WRIGHT		DATE: 5/13/14	TITLE END FITTING, GAS SPRING		
			PRODUCTION CONTROL: J RODRIGUEZ		DATE: 5/10/14			
MATERIAL AL 7075-T6, T6510, T6511, T62 PER AMS-QQ-A-200/11			ENGINEER APPROVAL: S FRANZ		DATE: 5/13/14	DRAWING NO. 500-302063		REV IR
			ESTIMATED WEIGHT: 0.055 Lbs		SIZE: B			
FINISH ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, BLACK			DRAWING FILE NAME: 500-302063			SCALE: 2:1	MODEL FILE NAME: 500-302063	SHEET 1 OF 1